

Fabric	Tape							recommended taping condition (processed by QUEENLIGHT QHP-05A, 2 KW)				
	Substrate			Article	Standard Width	Roll size	Standard Color (pattern)	nozzle condition		roll set up		speed
	Backing	Contents	Description					Yarn Count	hot air temperature	air pressure	roller temperature	
2L	-	2Layer polyurethane membrane	-	E130	20mm	300m	White	450-550° C	0.06-0.09 Mpa	off	0,4 - 0,6 Mpa	2-5 m/min
					20mm	300m	Grey					
				E140	20mm	300m	White	450-550° C	0,05-0,08 Mpa	off	0,4-0,6 Mpa	4-8 m/min
N8	100% Nylon	Super High Gauge Circular Knit	15d	E0032	15mm	100m	Grey	450-600° C	0.06-0.09 Mpa	off	0.4-0.6 Mpa	2-5 m/min
P2												
SVH												
PT												
WP7												
WPH												
GGT3L	100% Polyester	High Gauge Circular Knit	20d	E20112	15mm	100m	Grey	450-600° C	0.06-0.09 Mpa	off	0,4 - 0,6 Mpa	2-5 m/min
					20mm	100m	Black					
3DS	78% Polyester 22% Nylon	Bi-Component Wicking Mesh	30d	E56652	15mm	100m	Grey	450-600° C	0.06-0.09 Mpa	off	0,4 - 0,6 Mpa	2-5 m/min
					20mm	100m						
208	100% Nylon	Stretch Taffeta	20d	E2082	16mm	100m	Grey	450-550° C	0,05-0,08 Mpa	off	0,4 - 0,6 Mpa	4-8 m/min
					20mm	100m						
3L7 (7d tricot)	100% Nylon	Super Light Tricot	7d	E3762	15mm	100m	Grey	450-600° C	0.06-0.09 Mpa	off	0,4 - 0,6 Mpa	2-5 m/min
3L10 (10d tricot)						100m						
3L (20d tricot)	100% Nylon	Regular Tricot	20d	E302	15mm	100m	Grey	450-600° C	0.06-0.09 Mpa	off	0,4 - 0,6 Mpa	2-5 m/min
					20mm	100m	White					
BR3L	100% Nylon	Stretch Knit	70d	E502	15mm	50m	Grey	450-600° C	0.06-0.09 Mpa	off	0,4 - 0,6 Mpa	2-5 m/min
					22mm	50m						

ALL qualities must be tested by your own seam taping machine and exact production environment.